



## B9 S4/S5 PRE-MUFFLER DELETE PIPES INSTALLATION

1. Securely lift the vehicle evenly to prevent chassis twisting. A lift works best.
2. Locate the 2 pre-mufflers just after the downpipes (fig1). Measure and mark 2.50"-3.00" from the weld on the downpipe hanger (fig2).

**Before cutting** position the VPS pipe to make sure there is adequate depth of the stock pipes into the sleeve clamp.

Be sure to make a straight cut. After cutting de-bur the cut edge of the downpipe to remove any sharp edges

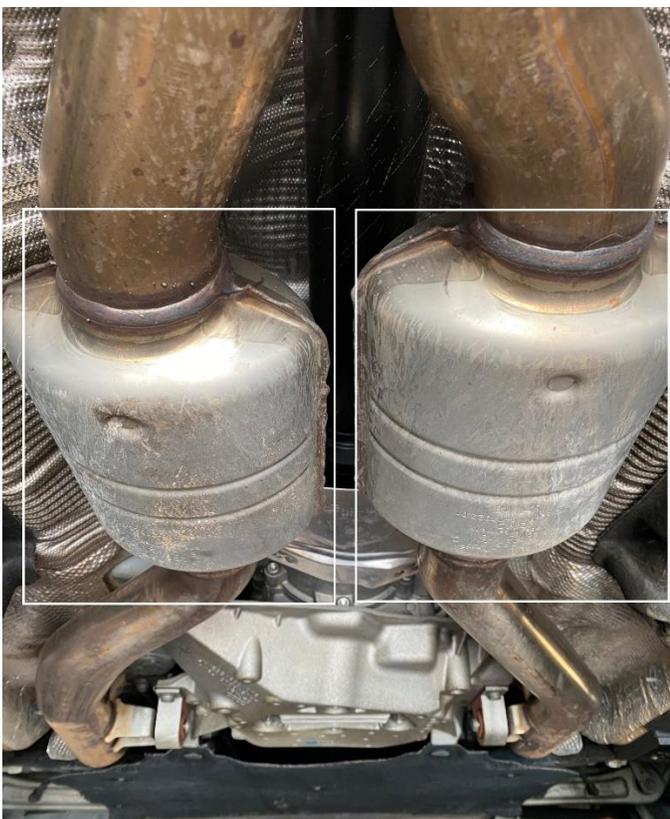


fig1

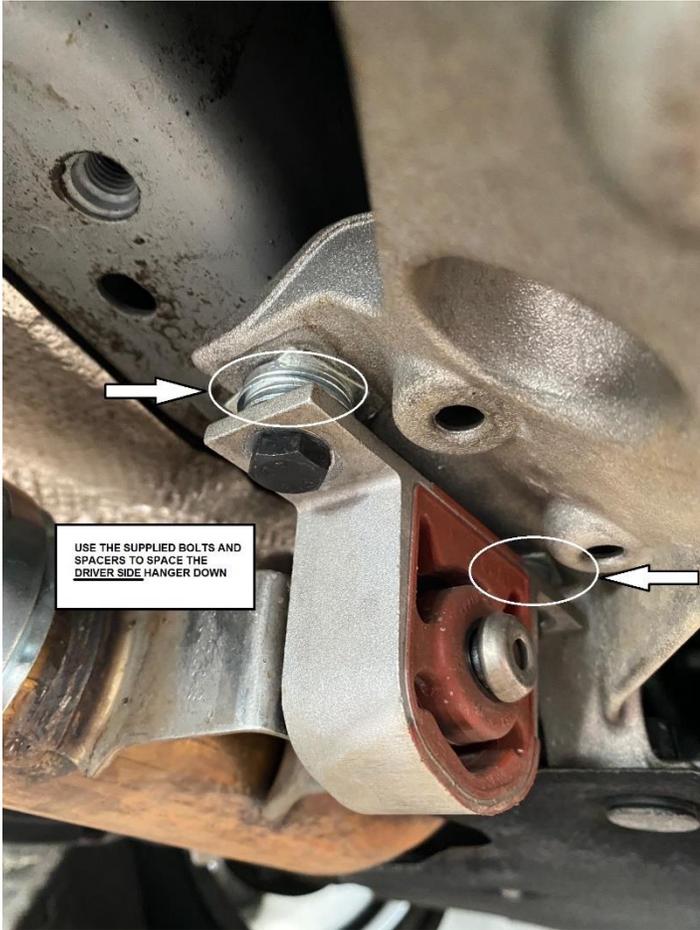


fig2

3. Loosen the factory sleeve clamps that connect the pipe you just cut to the rear section of the exhaust and remove the cut pipe.
4. (If needed for clearance) Remove the driver side hanger and install the spacers behind the hanger bracket to lower the hanger and re-attach with the supplied bolts

Apply a small amount of sealant (optional) inside the new supplied sleeve clamps on both ends as well as the factory sleeve clamp. Insert the VPS pipe into the front and rear sleeves.

Install the passenger side using the same method (the passenger side has plenty of clearance and does not require hanger spacing). See figure 3-4



USE THE SUPPLIED BOLTS AND SPACERS TO SPACE THE DRIVER SIDE HANGER DOWN

fig 3



fig 4

Tighten all 4 sleeve clamps and enjoy your new exhaust sound! Thanks for your purchase!

